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**SPECS &
INFORMATION**

Recommended Tightening Torque

Thread Size	Nylon 66		PP		PVDF	
	Nm	ft lb	Nm	ft lb	Nm	ft lb
1/8"	0.1	0.07	0.01	0.01	0.1	0.07
1/4"	0.8	0.6	0.3	0.2	1	0.8
3/8"	4	3	1	1	5	3
1/2"	6	4	2	2	8	6
3/4"	8	6	5	4	16	12
1"	10	7	8	6	26	19

Fittings Tolerances (According to ISO 2768-c)

Size mm	Tolerance
1-6	±0.3
6-30	±0.5
30-120	±0.8

Chemical Resistance

	Water		Acids		Detergents	
	Cold	Hot	Weak	Strong	Weak	Strong
LDPE	3	1	3	2	3	3
HDPE	3	3	3	3	3	3
Nylon 6-6	3	2	1	1	3	2
Polypropylene	3	3	3	2	3	3
Acetal	3	3	2	1	3	3
PVDF	3	3	3	3	3	3

1 - Bad 2 - Medium 3 - Good

Note:

Notice tube dimension differ between industries.

Fittings' dimensions refer to tube ID or OD, with respect to the common application.

Use thread seal tape

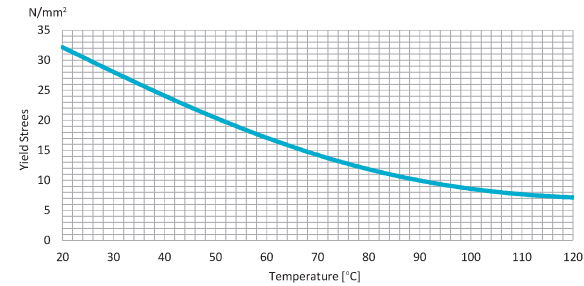


Minimum straight tube segment

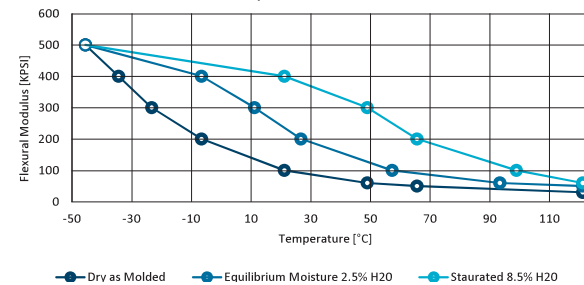


PROPERTIES

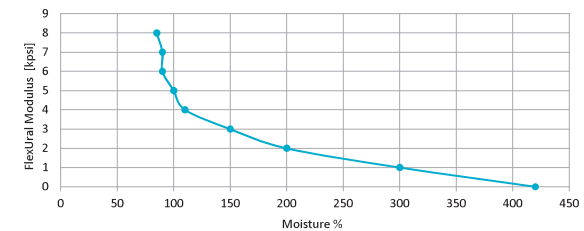
Yield stress of PP as a function of temperature

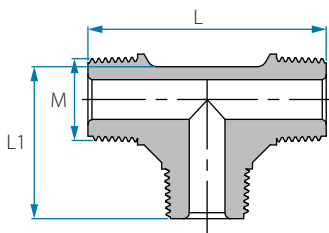


Flexural modulus VS. temperature



Flexural modulus VS. moisture content at 73 °F





BSPT Pipe T

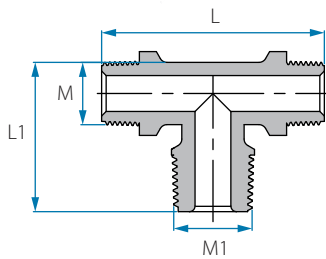
Cat. No.	M (BSPT)	L mm	L1 mm	Color
12016402008	1/8"	39.8	24.1	Blue
12016404008	1/4"	44.0	26.2	
12016406008	3/8"	50.5	32.0	
12016408008	1/2"	64.0	40.3	

Note: Packing 25 unit

NPT Pipe T

Cat. No.	M (NPT)	L mm	L1 mm	Color
12026402003	1/8"	39.3	24.0	Grey
12026404003	1/4"	48.4	28.5	

Note: Packing 25 unit



BSPT Pipe Reducing Branch T

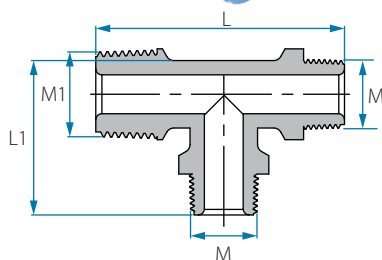
Cat. No.	M (BSPT)	M1 (BSPT)	L mm	L1 mm	Color
12017102048	1/8"	1/4"	39.7	26.4	Blue
12017104028	1/4"	1/8"	43.3	24.2	
12017104068	1/4"	3/8"	43.3	38.2	
12017106048	3/8"	1/4"	60.2	26.4	
12017108068	1/2"	3/8"	64.2	38.2	
12017106088	3/8"	1/2"	60.2	40.4	

Note: Packing 25 unit

NPT Pipe Reducing Branch T

Cat. No.	M (NPT)	M1 (NPT)	L mm	L1 mm	Color
12027104023	1/4"	1/8"	48.4	24.0	Grey

Note: Packing 25 unit



BSPT Pipe Reducing Run T

Cat. No.	M (BSPT)	M1 (BSPT)	L mm	L1 mm	Color
12017204028	1/4"	1/8"	41.8	26.3	Blue
12017206048	3/8"	1/4"	48.3	30.8	
12017208068	1/2"	3/8"	62.0	40.0	
12017202048	1/8"	1/4"	42.7	25.5	
12017204068	1/4"	3/8"	48.5	31.0	
12017206088	3/8"	1/2"	62.0	38.2	

Note: Packing 25 unit

NPT Pipe Reducing Run T

Cat. No.	M (NPT)	M1 (NPT)	L mm	L1 mm	Color
12027204023	1/4"	1/8"	41.8	26.3	Grey

Note: Packing 25 unit



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