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**SPECS &
INFORMATION**

Recommended Tightening Torque

Thread Size	Nylon 66		PP		PVDF	
	Nm	ft lb	Nm	ft lb	Nm	ft lb
1/8"	0.1	0.07	0.01	0.01	0.1	0.07
1/4"	0.8	0.6	0.3	0.2	1	0.8
3/8"	4	3	1	1	5	3
1/2"	6	4	2	2	8	6
3/4"	8	6	5	4	16	12
1"	10	7	8	6	26	19

Fittings Tolerances (According to ISO 2768-c)

Size mm	Tolerance
1-6	±0.3
6-30	±0.5
30-120	±0.8

Chemical Resistance

	Water		Acids		Detergents	
	Cold	Hot	Weak	Strong	Weak	Strong
LDPE	3	1	3	2	3	3
HDPE	3	3	3	3	3	3
Nylon 6-6	3	2	1	1	3	2
Polypropylene	3	3	3	2	3	3
Acetal	3	3	2	1	3	3
PVDF	3	3	3	3	3	3

1 - Bad 2 - Medium 3 - Good

Note:

Notice tube dimension differ between industries.

Fittings' dimensions refer to tube ID or OD, with respect to the common application.

Use thread seal tape

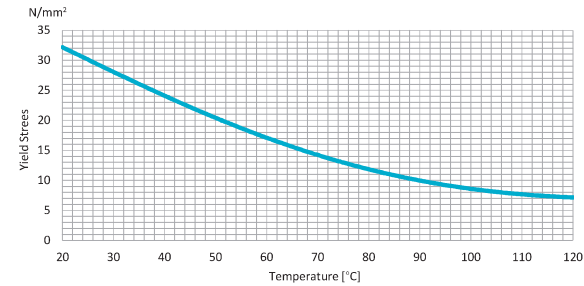


Minimum straight tube segment

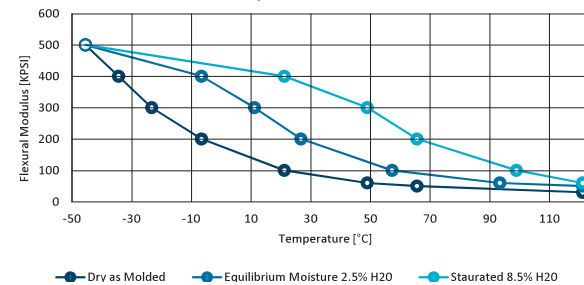


PROPERTIES

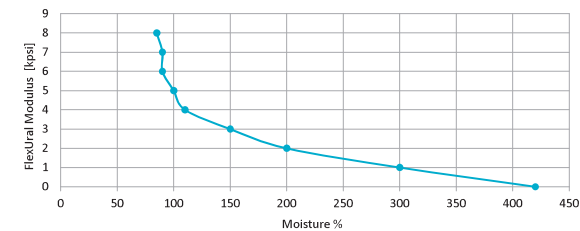
Yield stress of PP as a function of temperature

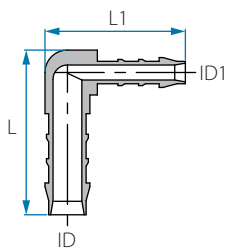


Flexural modulus VS. temperature



Flexural modulus VS. moisture content at 73 °F





Reducing Elbow Hose Connector

Cat. No.	Tube ID mm	Tube ID1 mm	L mm	L1 mm	Color
12446645448	5	4	31.8	27.8	● Blue
12446646448	6	4	35.5	29.0	
12446646458	6	5	35.4	34.1	
12446648468	8	6	41.6	39.3	
12446650468	10	6	45.3	40.1	
12446650488	10	8	42.1	45.2	
12446652508	12	10	48.7	45.6	
12446654528	14	12	51.5	49.6	
12446656548	16	14	53.8	53.6	
12446659568	19	16	56.2	56.1	

Cat. No.	Tube ID inch	Tube ID1 inch	L mm	L1 mm	Color
12256603023	3/16"	5/32"	31.8	27.9	● Grey
12256604033	1/4"	3/16"	35.4	34.1	
12256605043	5/16"	1/4"	39.4	41.6	
12256606043	3/8"	1/4"	40.2	45.3	
12256606053	3/8"	5/16"	42.5	45.5	
12256608063	1/2"	3/8"	45.8	48.6	
12256609083	9/16"	1/2"	49.8	51.1	
12256610093	5/8"	9/16"	53.6	53.6	
12256612103	3/4"	5/8"	55.8	55.8	

Note: Packing 25 unit



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