

iQ parts
IQ-PARTS-SHOP.COM



**SPECS &
INFORMATION**

Recommended Tightening Torque

Thread Size	Nylon 66		PP		PVDF	
	Nm	ft lb	Nm	ft lb	Nm	ft lb
1/8"	0.1	0.07	0.01	0.01	0.1	0.07
1/4"	0.8	0.6	0.3	0.2	1	0.8
3/8"	4	3	1	1	5	3
1/2"	6	4	2	2	8	6
3/4"	8	6	5	4	16	12
1"	10	7	8	6	26	19

Fittings Tolerances (According to ISO 2768-c)

Size mm	Tolerance
1-6	±0.3
6-30	±0.5
30-120	±0.8

Chemical Resistance

	Water		Acids		Detergents	
	Cold	Hot	Weak	Strong	Weak	Strong
LDPE	3	1	3	2	3	3
HDPE	3	3	3	3	3	3
Nylon 6-6	3	2	1	1	3	2
Polypropylene	3	3	3	2	3	3
Acetal	3	3	2	1	3	3
PVDF	3	3	3	3	3	3

1 - Bad 2 - Medium 3 - Good

Note:

Notice tube dimension differ between industries.
Fittings' dimensions refer to tube ID or OD, with respect to the common application.

Use thread seal tape

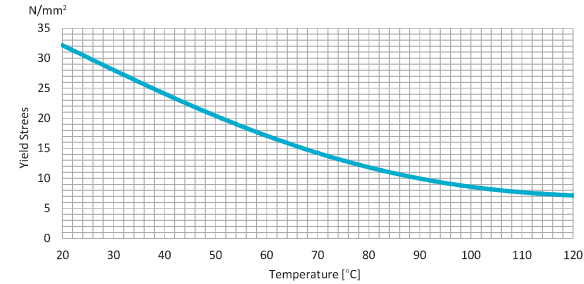


Minimum straight tube segment

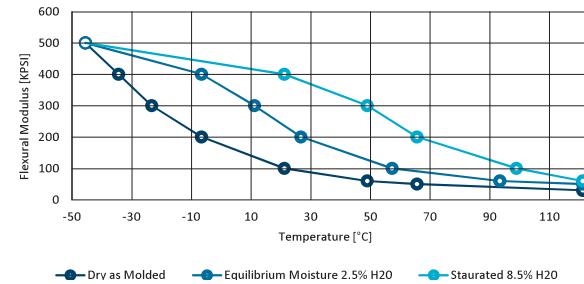


PROPERTIES

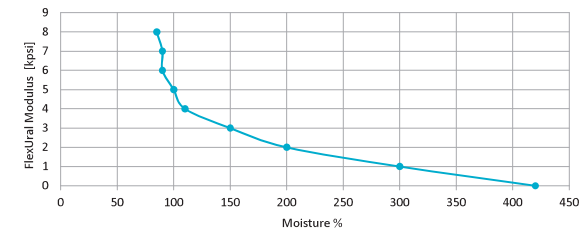
Yield stress of PP as a function of temperature



Flexural modulus VS. temperature



Flexural modulus VS. moisture content at 73 °F



Fittings - Barb Block

Reinforced Polypropylene

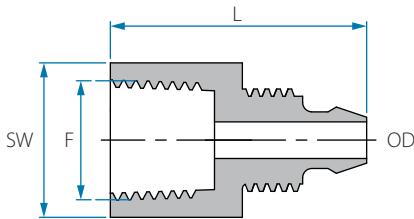


Working pressure
Up to 14 BAR
(200 psi) at 20 °C



Temperature
4 °C - 90 °C
(subject to application)

Fittings' dimensions refer to tube ID or OD, with respect to the common application.



BSPT Female Connector

Cat. No.	Tube OD mm	F (BSPT)	L mm	SW	Color
22046646028	6	1/8"	26.3	14	Blue
22046646048	6	1/4"	27.8	17	
22046648028	8	1/8"	26.3	14	
22046648048	8	1/4"	28.0	17	
22046648068	8	3/8"	30.6	22	
22046648088	8	1/2"	32.5	26	
22046648548	8	M14X1.5	28.1	17	
22046650048	10	1/4"	31.7	17	
22046650068	10	3/8"	33.0	22	
22046650088	10	1/2"	35.4	26	

Cat. No.	Tube OD inch	F (BSPT)	L mm	SW	Color
22046604028	1/4"	1/8"	26.3	14	Navy Blue
22046604048	1/4"	1/4"	27.8	17	
22046605028	5/16"	1/8"	26.3	14	
22046605048	5/16"	1/4"	28.0	17	
22046605068	5/16"	3/8"	30.6	22	
22046605088	5/16"	1/2"	32.5	26	
22046606048	3/8"	1/4"	31.7	17	
22046606068	3/8"	3/8"	33.0	22	
22046606088	3/8"	1/2"	35.4	26	

Note: Packing 25 unit

NPT Female Connector

Cat. No.	Tube OD inch	F (NPT)	L mm	SW	Color
22246604023	1/4"	1/8"	26.3	14	Grey
22246605023	5/16"	1/8"	26.3	14	
22246605043	5/16"	1/4"	32.1	17	
22246605063	5/16"	3/8"	32.2	22	
22246605083	5/16"	1/2"	37.5	27	
22246606043	3/8"	1/4"	34.5	17	
22246606063	3/8"	3/8"	34.5	22	
22246606083	3/8"	1/2"	38.0	27	

Note: Packing 25 unit



info@iq-parts.nl
Harsweg 34A
2461 EZ Ter Aar
T +31 252 624 126
The Netherlands