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**SPECS &
INFORMATION**

Recommended Tightening Torque

Thread Size	Nylon 66		PP		PVDF	
	Nm	ft lb	Nm	ft lb	Nm	ft lb
1/8"	0.1	0.07	0.01	0.01	0.1	0.07
1/4"	0.8	0.6	0.3	0.2	1	0.8
3/8"	4	3	1	1	5	3
1/2"	6	4	2	2	8	6
3/4"	8	6	5	4	16	12
1"	10	7	8	6	26	19

Fittings Tolerances (According to ISO 2768-c)

Size mm	Tolerance
1-6	±0.3
6-30	±0.5
30-120	±0.8

Chemical Resistance

	Water		Acids		Detergents	
	Cold	Hot	Weak	Strong	Weak	Strong
LDPE	3	1	3	2	3	3
HDPE	3	3	3	3	3	3
Nylon 6-6	3	2	1	1	3	2
Polypropylene	3	3	3	2	3	3
Acetal	3	3	2	1	3	3
PVDF	3	3	3	3	3	3

1 - Bad 2 - Medium 3 - Good

Note:

Notice tube dimension differ between industries.

Fittings' dimensions refer to tube ID or OD, with respect to the common application.

Use thread seal tape

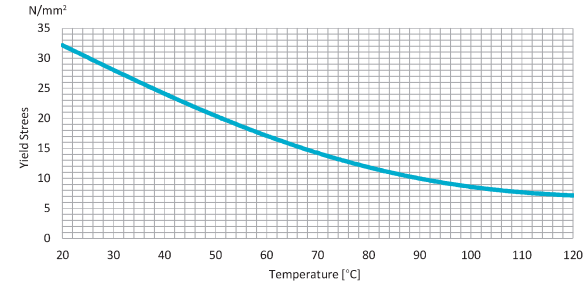


Minimum straight tube segment

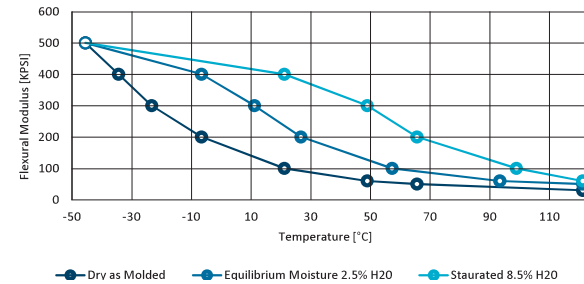


PROPERTIES

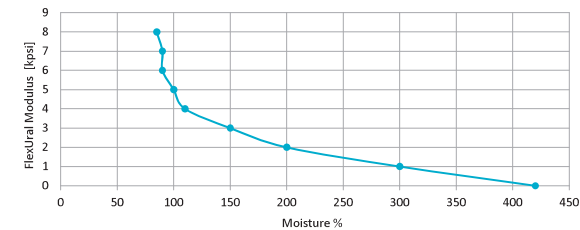
Yield stress of PP as a function of temperature



Flexural modulus VS. temperature



Flexural modulus VS. moisture content at 73 °F



Fittings - Barb Block

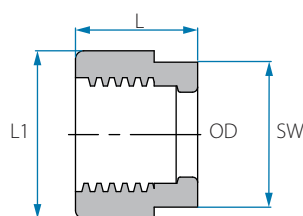
Reinforced Polypropylene



Working pressure
Up to 14 BAR
(200 psi) at 20 °C



Temperature
4 °C - 90 °C
(subject to application)



Nut for Union Connector

Cat. No.	Tube OD mm	L mm	SW	Color
32046146001	6	11.9	16	White
32046146006	6	11.9	16	Red
32046146008	6	11.9	16	Blue
32046146009	6	11.9	16	Yellow
32046148001	8	11.9	16	White
32046148006	8	11.9	16	Red
32046148008	8	11.9	16	Blue
32046150002	10	14.2	16	Black
32046150008	10	14.2	19	Blue
32046152002	12	17.5	22	Black

Cat. No.	Tube OD inch	L mm	SW	Color
32046104001	1/4"	11.9	16	White
32046104002	1/4"	11.9	16	Black
32046104008	1/4"	11.9	16	Navy Blue
32046104009	1/4"	11.9	16	Yellow
32046105008	5/16"	11.9	16	Navy Blue
32046105009	5/16"	11.9	16	Yellow
32046106008	3/8"	14.2	19	Navy Blue
32046106009	3/8"	14.2	19	Yellow
32046108001	1/2"	17.5	22	White
32046108002	1/2"	17.5	22	Black
32046108008	1/2"	17.5	22	Navy Blue
32046108009	1/2"	17.5	22	Yellow

Note: Use nuts with Tefen's barb fittings only



info@iq-parts.nl
Harsweg 34A
2461 EZ Ter Aar
T +31 252 624 126
The Netherlands