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**SPECS &
INFORMATION**

PMC12 SERIES CONNECTOR



The 1/8" flow polypropylene PMC12 offers many of the same configuration options as the PMC. The polypropylene material adds greater chemical resistance and is gamma sterilizable. The PMC12 also mates to small diameter rigid tubing. Available with a 1/4-28 flat bottom port and 1/4-28 UNF threads, these couplings eliminate the need to thread and re-thread common compression nuts each time a tubing connection is made.

FEATURES

Polypropylene material

EPDM o-ring

CPC thumb latch

Integral terminations

BENEFITS

Chemically resistant and gamma-sterilizable

Greater chemical resistance

One-hand connection and disconnection

Fewer leak points, shorter assemblies, faster installations

Specifications

PRESSURE:

Vacuum to 120 psi, 8.3 bar

TEMPERATURE:

32°F to 160°F (0°C to 71°C)

MATERIALS:

Main components and valves: Polypropylene

Thumb latch: Stainless steel

Valve spring: 316 stainless steel

External spring and pin: Stainless steel

O-rings: EPDM

STERILIZATION:

Gamma: Up to 50 kGy irradiation

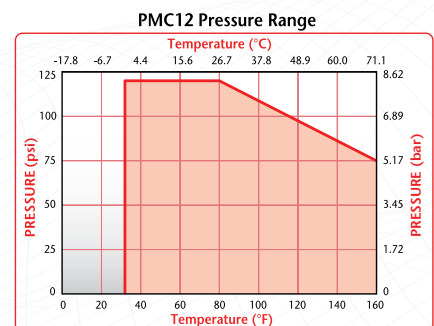
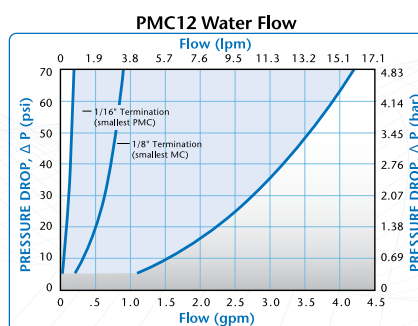
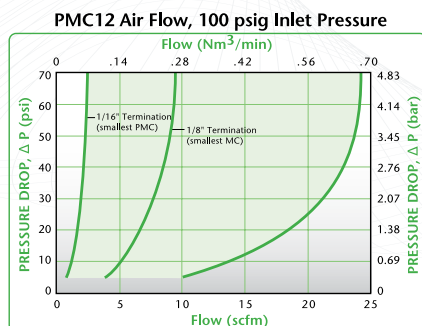
COLOR:

Almond

TUBING SIZES:

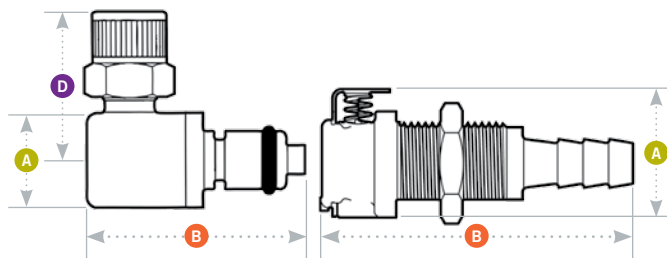
Microbore to 1/4" ID, Microbore to 6.4mm ID

WARNING: Pressure, temperature, chemicals, and operating environment can affect the performance of couplings. It is the customer's responsibility to test the suitability of CPC products in their own application conditions. Use the graph to the right as a guide.



These graphs are intended to give you a general idea of the performance capabilities of each product line. The shaded area of each graph represents the operating range of the product family, i.e., upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.

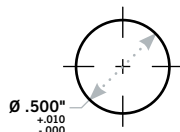
PMC12 DIMENSIONS



- A** = Height/Diameter
B = Total Length
D = Elbow Radial Length

Panel Dimensions

	PANEL OPENING	PANEL THICKNESS MAX. – MIN.	PANEL NUT HEX	PANEL NUT THREAD
COUPLING BODIES	see drawing	.50 – .05	5/8	1/2-24UNS
COUPLING INSERTS	see drawing	.30 – .06	5/8	1/2-24UNS



Coupling Bodies • POLYPROPYLENE







	TERMINATION IN-LINE PIPE THREAD	TUBING/THREAD SIZE	METRIC EQ.	STRAIGHT THRU	SHUTOFF	A	B
		1/8" NPT		PMC100212	PMCD100212	.88	1.00
		1/8" BSPT		PMC100212BSPT	PMCD100212BSPT	.88	1.00
		1/4" NPT		PMC100412	PMCD100412	.88	1.10
		1/4" BSPT		PMC100412BSPT	PMCD100412BSPT	.88	1.10
	PANEL MOUNT FERRULELESS POLYTUBE FITTING, PTF†	1/4" OD, .17" ID	6.4mm OD, 4.3mm ID	PMC120412	PMCD120412	.79	1.72
	PANEL MOUNT HOSE BARB	1/16" ID	1.6mm ID	PMC160112	PMCD160112	.88	1.40
		1/8" ID	3.2mm ID	PMC160212	PMCD160212	.88	1.65
		1/4" ID	6.4mm ID	PMC160412	PMCD160412	.88	1.85
	IN-LINE FERRULELESS POLYTUBE FITTING, PTF†	1/4" OD, .17" ID	6.4mm OD, 4.3mm ID	PMC130412	PMCD130412	.89	1.74
	IN-LINE HOSE BARB	1/16" ID	1.6mm ID	PMC170112	PMCD170112	.89	1.42
		1/8" ID	3.2mm ID	PMC170212	PMCD170212	.89	1.67
		1/4" ID	6.4mm ID	PMC170412	PMCD170412	.89	1.87

PMC12 1/4-28 Coupling Bodies • POLYPROPYLENE


	TERMINATION PANEL MOUNT WITH A 1/4-28 FLAT BOTTOM PORT	SHUTOFF	A	B
		PMCD18042812	0.88	1.57
	IN-LINE WITH A 1/4-28 FLAT BOTTOM PORT	PMCD19042812	0.89	1.57

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters.
 †NOTE: CPC's Ferruleless PTF (polytube fitting) terminations do not require ferrules to achieve a secure connection and are therefore easier to use and reuse. PTF fittings are designed for semi-rigid tubing, i.e., polyethylene, nylon, polyurethane, etc.

Coupling Inserts • POLYPROPYLENE

     	TERMINATION IN-LINE PIPE THREAD	TUBING/THREAD SIZE 1/8" NPT	METRIC EQ.	STRAIGHT THRU PMC240212	SHUTOFF PMCD240212	A .58	B 1.03/1.45	D
	IN-LINE FERRULELESS POLYTUBE FITTING, PTF†	1/4" OD, .17" ID	6.4mm OD, 4.3mm ID	PMC200412	PMCD200412	.58	1.15/1.58	
	IN-LINE HOSE BARB (non-valved shown)	1/16" ID 1/8" ID 1/4" ID	1.6mm ID 3.2mm ID 6.4mm ID	PMC220112 PMC220212 PMC220412	PMCD220112 PMCD220212 PMCD220412	.50 .50 .50	.80/1.47 1.05/1.67 1.20/1.71	
	IN-LINE STRAIGHT THREAD PORT SAE	5/16 SAE-5		PMC24082012	PMCD24082012	.72	1.05/1.15	
	ELBOW FERRULELESS POLYTUBE FITTING, PTF†	5/32" OD, .10" ID 1/4" OD, .17" ID	4.0mm OD, 2.5mm ID 6.4mm OD, 4.3mm ID	PMC2102512 PMC210412	PMCD2102512 PMCD210412	.50 .50	1.09/1.21 1.17/1.21	.77 .77
	ELBOW HOSE BARB	1/8" ID 1/4" ID	3.2mm ID 6.4mm ID	PMC230212 PMC230412	PMCD230212 PMCD230412	.50 .50	1.09/1.21 1.09/1.21	.69 .90

PMC12 1/4-28 Coupling Inserts • POLYPROPYLENE

 	TERMINATION IN-LINE WITH 1/4-28 UNF THREADS	STRAIGHT THRU PMC24042812	SHUTOFF PMCD24042812	A .50	B 1.48
	PANEL MOUNT WITH A 1/4-28 FLAT BOTTOM PORT		PMCD48042812	.72	1.55

Nuts

TUBING SIZE	DESCRIPTION	PART NUMBER
1/16" and 1.8mm	1/4-28 Polypropylene Nut (natural)	2418900
1/8" and 3mm	1/4-28 Polypropylene Nut (natural)	2419000
1/16" and 1.8mm	1/4-28 Acetal Nut (black)	2419199
1/8" and 3mm	1/4-28 Acetal Nut (black)	2419299

Ferrules

TUBING SIZE	DESCRIPTION	PART NUMBER
1/16"	Ferrule, ETFE (blue)	2419300
1/8"	Ferrule, ETFE (yellow)	2419400
1.8mm	Ferrule, ETFE (green)	2419500
3.0mm	Ferrule, ETFE (orange)	2419600

All measurements are in inches (millimeters) unless otherwise noted. Tubing must meet stated inside and outside diameters. Couplings are pictured with valves unless otherwise noted.

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Liquid Flow Rate Information for Couplings

The chart below shows the flow rate for CPC couplings. Each coupling was tested with water at 70°F (21°C). To determine flow rates for specific coupling configurations use the formula at the right.

$$Q = C_v \sqrt{\frac{\Delta P}{S}}$$

Q = Flow rate in gallons per minute
C_v = Average coefficient across various flow rates (see chart)
ΔP = Pressure drop across coupling (psi)
S = Specific gravity of liquid

C_v VALUES FOR 1/8" FLOW PMC12 COUPLINGS

INSERTS BODIES	PMC12 2004	PMCD12 2004	PMC12 2006	PMCD12 2006	PMC12 2202	PMCD12 2202	PMC12 2204	PMCD12 2204	PMC12 2402	PMCD12 2402	PMC12 2404	PMCD12 2304	PMC12 2602	PMCD12 2304	PMC12 2104	PMCD12 2304	PMC12 2203	PMCD12 2203	PMC12 2201	PMCD12 2201
PMC100212	.40	.18	.50	.19	.25	.16	.50	.19	.50	.20	.51	.19	.50	.50	.38	.24	.30	.17	.03	.03
PMCD100212	.27	.18	.31	.18	.24	.16	.28	.20	.26	.20	.29	.18	.26	.26	.27	.24	.25	.17	.03	.03
PMC100412	.40	.21	.50	.24	.26	.18	.50	.24	.50	.20	.51	.24	.50	.50	.38	.26	.30	.19	.03	.03
PMCD100412	.29	.19	.32	.23	.25	.17	.30	.23	.27	.21	.28	.23	.27	.28	.29	.24	.25	.18	.03	.03
PMC120412	.40	.18	.50	.18	.25	.16	.40	.18	.40	.16	.36	.18	.40	.40	.38	.21	.30	.17	.03	.03
PMCD120412	.21	.17	.22	.17	.20	.16	.22	.17	.21	.17	.20	.17	.21	.22	.21	.18	.21	.16	.03	.03
PMC160212	.23	.15	.28	.18	.19	.14	.27	.15	.27	.15	.28	.18	.27	.27	.23	.16	.20	.14	.03	.03
PMCD160212	.19	.15	.19	.15	.17	.14	.19	.15	.18	.15	.18	.15	.18	.19	.19	.15	.18	.14	.03	.03
PMC160412	.33	.23	.44	.24	.24	.18	.44	.23	.44	.20	.38	.24	.38	.44	.33	.26	.26	.19	.03	.03
PMCD160412	.23	.17	.26	.21	.22	.16	.26	.21	.26	.19	.25	.21	.21	.26	.23	.24	.22	.16	.03	.03
PMC170312	.25	.20	.30	.20	.20	.17	.30	.20	.30	.19	.28	.20	.28	.30	.25	.18	.21	.17	.03	.03
PMCD170312	.20	.17	.20	.17	.19	.15	.21	.17	.19	.17	.20	.17	.19	.20	.20	.16	.19	.16	.03	.03
PMC170112	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.02
PMCD170112	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.03	.02



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